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(19)

(11) Publication number:

Generated Document.

## PATENT ABSTRACTS OF JAPAN

(21) Application number: 08035666

(51) Intl. Cl.: B05C 9/02 B05D 1/16

(22) Application date: 29.01.96

(30) Priority:

(43) Date of application  
publication: 05.08.97(84) Designated contracting  
states:

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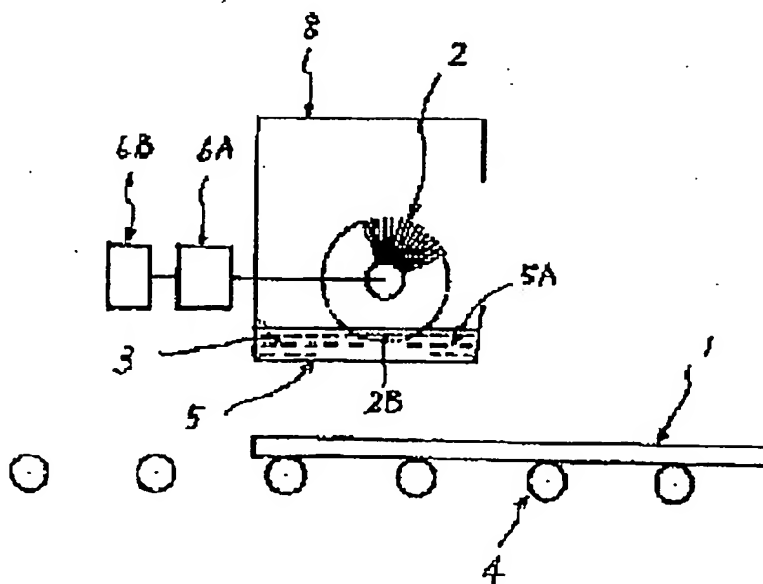
(74) Representative:

(54) COATING METHOD  
AND APPARATUS TO  
CREATE STONETEXTURE

(57) Abstract:

**PROBLEM TO BE SOLVED:** To make a spotted pattern by paint droplets easily and surely and also a mixed color spotted pattern with two or more colors by one coating operation when natural stonetexture decorative coating is applied on the surface of stone.

**SOLUTION:** In a coating method, a brush roll 2 is placed at a height not contacting the surface of a plate 1, and coating droplets are scattered by centrifugal force by rotating the roll 2 which is being supplied with coating 3 to be dropped on the plate 1. An apparatus for the method is composed of a conveyor 4 for transferring the plates 1, the brush roll 2 placed at a height not contacting the surface of the plate 1 on the upper surface of the conveyor 4, a coating supplying apparatus 5 for supplying the coating



3 continuously to the roll 2, a driving apparatus 6A for the roll 2, and a rotation controller 6B for the driving apparatus 6A.

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